

Build out for Righty for Javier

	departure on 12-20-24, mileage out =25300 aproximately	
15000	Righty-blue right hand drive bugeye purchase price for the vehicle	pricing reduced due to needing new trans and new head
15000	Remove engine and transmission, separate the two and replace smooth case transmission with new rebuilt unit parts and labor, install new engine head as detailed below	
	Additional upgrades and service	
750	11-25-24 Ken install blue RHD tonneau on car, parts and labor	
831.25	11-26-24 Ted set car up on lift, pull apart front end for disc brake upgrade, control arm to swivel axle fulcrum pin seized, install new control arms on the car	
349.98	Control arms	
63.98	Control arm bolt kit	
14.95	Control arm bushings	
1575	11-27-24 Ted finish the front disc upgrade and building up the front suspension, install new front shocks and shock bushings, install tapered roller wheel bearings, replace the steering rack boots, replace the tie rod end boots, install a sway bar and links, remove the seat belts from the car for later replacement with upgraded units, drain the fuel from the fuel tank and cut the one piece filler neck to remove the fuel tank and filler neck from the car. Neck was too tight to deck for proper venting and needed to be made 2 piece so it could vent properly when reinstalled below	
2448.99	Front disc kit	
579.95	Rebuilt front lever shocks	
30	Shock core shipping	
10	Shock bolts	
10.95	Front shock bushings	
24.95	Steering rack boot kit	
8.38	Tie rod end boots	
299.95	Sway bar kit with powder coated brackets	approved 11/26/24
1575	12-2-24 Ted remove the original fuel sender from the fuel tank and inspect - fuel sender has metal float and tested fine - reinstall the fuel sender in the tank with viton gaskets instead of cork, pressurized the tank to check for leaks - tank checks out ok, run new fuel sender wire and re-mount the customers tank, install a fuel filler neck section of hose and re-mount the original filler neck back in the car with a new grommet, remove the fuel pump from the firewall under bonnet and relocate it to the rear bulkhead on rubber mounts, install fuel pump with rubber isolators and run fuel pump wiring, run completely new fuel line from the tank up to the carburetors	
5.99	Fuel sender gaskets	
22.99	Fuel filler neck hose	
8	Hose clamps	
7.95	Fuel tank mounting strips	
7.79	Filler neck grommet	
1.59	Fuel tank to trunk floor gasket	
9.95	Fuel pump isolators	
69.99	Fuel tank pick up line	
79.95	Fuel line kit w/ filter	

262.5	12-3-24 Ted install an inline fuel filter in the engine bay for easy access, top off master cylinder and bleed the brakes, install wheels and new lug nuts on the front wheels, torque wheels and adjust alignment/ toe	
9.95	Brake fluid	
11.12	Lug nuts	
525	12-4-24 Ted remove engine and transmission as an assembly to change to a new rebuilt smooth case transmission (per the sales agreement since the synchronizers were worn on the transmission previously in the car). Upon removal, we separated the engine and transmission and inspected the clutch - we found the clutch had some wear, so we replaced it with a brand new clutch assembly and an upgraded roller throwout bearing and new spigot bushing. Existing flywheel had some heat cracks, we replaced the flywheel with cleaner faced flywheel with a good ring gear. Mount the newly rebuilt transmission back to the engine. The labor on this line is for the clutch kit/spigot bushing/flywheel swap, the remaining labor for the engine/trans removal is not included here and is part of the original sales agreement.	
80	Good used flywheel and ring gear	
217.99	948 borg and beck clutch kit	
3.79	Spigot bushing	
23.96	Flywheel bolts	
3.98	Flywheel lock tabs	
14.95	Trans mounts	
169.95	Roller throwout bearing, upgraded	
3.29	Block off plug in bellhousing	
1225	12-5-24 Ted, paint cross bar under radiator, repair and install HO starter motor, drill and install three point retractable seat belts, remove shocks and dog bones, replace with new, grease U joints when driveshaft re installed, replace driveshaft bolts with grade 8 new ones, install header and intake manifold & carbs, install a new lower radiator hose and water pump to refresh cooling system, install an upgraded 6 blade plastic fan	
15	Custom paint	
279.95	Three point seat belts	
389.95	Rear shocks	
20	Shock core shipping	
74	Dog bones -rear suspension links	
8	Grade 8 driveshaft bolts	
395	exhaust header	
29.99	Lower radiator hose	
35.99	Water pump	
46.95	Six blade fan	
1268.75	12-6-24 Terry install a new bypass hose between the head and the water pump, install a copper heater pipe, install slightly richer needles in the new carburetors, run the rubber fuel hose to the carburetors with the inline fuel filter, reverse battery position (to swap to negative ground) and install new battery cables, modified the battery hold down bolts to fit properly, re-wire the fuel pump for negative ground application, install a new thermostat with a thicker cork gasket and right stuff, add a wire for the coil at the harness which was previously cut, install a generator alternator with a dummy regulator and wire up, install a fan belt, remove distributor and install a new electronic distributor for use with negative ground, install a side entry cap and side entry wires, replace the coil and spark plugs	
1999.95	HS2 carburetors	

8.95	Bypass hose	
52.99	Heater pipe	
65.25	Heater valve	
34.95	Richer needles	
36.94	Battery cables	
11.95	Thermostat and cork gasket	
469.95	Generator alternator with dummy regulator	
9.99	Fan belt	
368.95	Pertronix electronic distributor	
23.00	Pricing upcharge side entry cap/wires and the top entry cap/wires that come with distributor	required for clearance of steering column on rh side
48.99	Coil	
13.95	Spark plugs	
1487.5	12-9-24 Monday Terry re-wire the horn from the button on the dashboard to the horn push in the wheel, install a new horn brush and clips on the horn button, adjust the steering shaft and run a ground from the rack to the column for more consistent horn performance, remove bad air horn system and wire in new air horn and relay, rebuild a used original key/light switch to install the switch securing wire on the back (because of where ammeter is installed, could not install guillotine), install the rest of the exhaust system, wire in a good used generator warning light assembly and install a shift lever therapy kit for the shift lever.	
24.99	Horn brush	
64.95	Air horn	
11.99	Ignition switch keys & lock cylinder	
18.99	Ignition switch knob	
119.99	Good used original switch	
149	center pipe	
40	clamps and hanger	
375	twin tip muffler	
23.95	shift lever therapy kit	
1487.5	12-10-24 Terry remove speedometer (mileage listed at 21572) and install a good used correct original speedometer with a working trip odo reset, wire in and install the cigarette lighter and client supplied trickle charging plug, install the missing dashboard support bars, properly secure the gas pedal shaft to the car and install a hanging gas pedal, install a new throttle cable, remove the tail light lenses and lights/bases, install new LED lights/bases, remove and replace turn signal and park light bulbs with led bulbs, replace the flasher to one designed to work with LEDs, fill transmission with correct fluid, charge and test battery (tested good), install aluminum radiator with new hoses, fill system with coolant, bleed the brakes, install a new rear brake hose, bleed the brakes, run and tune the car.	
350	Good used speedometer	
20.49	Cigarette lighter	
35.9	Dashboard support bars	
55.95	Hanging gas pedal	
11.99	Throttle cable	
316.49	LED light kit	
5.38	Rubber turn signal sockets	
15	Transmission fluid	
329.95	Aluminum radiator	

7.49	Upper radiator hose	
24	Coolant	
9.95	Brake fluid	
19.99	Rear brake hose	
1487.5	12-11-24 Terry upon arrival coolant had leaked overnight, pressure test the cooling system and the head gasket is leaking in the right front - remove and replace the head with an upgraded 1098 head with larger valves and hardened seats as requested by customer, install new gaskets on the head (manifold, thermostat, heater valve, etc.) and replace the bad speedometer drive on the gearbox and install a good oil seal, diagnose and repair non operational fuel gauge - bad connection on the fuse box - repair the connections on the fuse box and the brake switch as a precaution, run and tune the car	
1575	Upgraded 1098 head with larger valves and hardened valve seats	
15.99	Head gasket	
192.95	ARP Head studs -upgraded for stronger bond between head and block	
2.29	Manifold gasket	
2.99	Thermostat gasket	
1.19	Heater valve gasket	
9.95	Side cover gasket kit	
1020	Premium Dunlop Sp 155x13 tires per discussion with Javier	
250	Mount and balance new tires, and dispose old tires	
656.25	12-12/13-24 Terry perform complete pre-departure inspection, replace the bonnet stay strut bolt, adjust the clutch throw, pin the rear spring wedges in place, center steering wheel, add an additional throttle spring for better pedal action	
249.95	lifetime air filter upgrade (K&N)	
6.99	correct stepped strut bolt	
350	12-13-24 Ken paint and install top bow holders behind seats to hold the top bow when not in use, adjust door fit, adjust nose fit, change screws for door strikers to proper Philips screws and tighten	
53.95	Top bow/bucket kit	
1137.5	12-16-24 Ken remove door seal, remove panels as needed to fit new seals, add mounting clips to secure door seal, attempt to mount wind wings, chunk of driver stanchion missing, remove drivers side windshield stanchion for repair and fabricate aluminum patch, TIG weld patch into stanchion, polish repair, remount on car, install the floor mats, install wind wings	
110.95	Blue door seals	
94.95	Floor mats (4 pcs)	
129.95	Wind wings	
10	welding supplies	
99.95	Heritage certificate (shipping directly to Javier) (ordered 12/16/24)	
350	Ken 12-16-24 adjust the drivers door - the hinge pin loose but we relocated the door for a better fitment, install snorkel kit with the concours snorkel	
111	Concours snorkel kit	
8	Spare tire strap. Only one long enough for this spare.	

125	side mirrors on ws frame, convex pass side	
110.15	side curtain wallet	
129.95	top bag	
49.95	custom touch up paint	
n/c	add signed sticker in engine bay	
225	12-19-24, adjust nose fit, repair/center steering column which was grounding on turns and beeping the horn	
301.07	Shop supplies-rags, solvents, misc hardware	
25	Fuel added 12/3/24, gauge tested, swings properly	
60948.26	Subtotal for balance of car and repairs performed	
-4069.5	courtesy discount sorry we had more challenges than expected and glad we could improve the car for you!	
-930.5	courtesy discount, contribute half of 1861 tax and tag fees he will incur (At 19995, tax is 1550/plate 311= 1861 total)	
55948.26	Total for car with \$5000 courtesy discount applied	
1900	Shipping to Napa, enclosed, lift gate service-we will administer and load the vehicle	
57848.26	Total cost including delivery	
-1000	cc deposit-11-22-24	
-20000	20k wired on 11-27-24	
-30000	wire received 12/16/24	
6848.26	Balance	
239.69	Credit card service fee	
7087.95	total amount due	
	verify ignition light and high beam light work -yes, both tested fine	
	NON essential, options that might be of interest, will only do if budget still allows after the upgrades that have been completed;	
475	hardura tunnel mat, blue	
913.5	remove and replace windshield glass, some delamination is present on edge	
	deleted per customer discussions	
	upgraded vibration damper-delete, not needed	
	NOTES	