

Ralph & Tucker Jones "Clementine"

-7000	Check # 117 received 3/29/23	
	7335 miles in, 7357 miles out 4/4/23 completed	
	1967 Morris Minor	
600	Shipping Clementine from VT	
250	3-1-23 Austin install on lift and inspect car for recommended repairs, remove and re mount fuel pump and swap to solid state fuel pump for reliability. Pump in the car was installed with just one bolt and was an inferior aftermarket pump.	
124.95	Fuel pump kit	
312.5	3-2-23 Austin Finish fuel pump install, remove fuel tank and re-seal fuel sender, re-run fuel lines and add fuel filter.	
8.95	Fuel filter	
14.95	Fuel hose	
8	Copper fuel line	
8.50	Hose clamps, electrical connectors	
62.5	3-3-23 Austin repair wiring in trunk, inflate spare (went flat again - needs a tube), repair hood latch	
343.75	3-6-23 Austin modify battery box and install battery, remove torn battery hold down and replace, drain differential unit and refill, remove front wheel to measure brakes for proper parts, change tie rod ends and boots, wheels bad and need to be replaced - incorrect lug nuts/improper tightening rounded-out lug nut holes to unsafe status.	
135	Battery	
18.49	Battery hold down bar and hooks	
19.95	Differential fluid	
29.99	Tie rod ends	
24.95	Steering rack boots	
687.5	3-7-23 Austin remove driveshaft and press out old u-joints which were worn out, install new u-joints, grease and re-install driveshaft with new hardware on diff side, fill transmission, remove intake/exhaust from the engine, remove the side covers and replace with silicone gasket set, replace manifold with stock 948 manifold so it was possible to mount HS2 carbs (stock Morris manifold was one piece and would not allow for twin HS2s to fit).	
41.98	U-joints	
11.95	Transmission top off fluid	
9.95	Silicone side cover gasket set	
99.95	948 manifold	
750	3-8-23 Austin remove cooling system hoses remove and flush radiator (NOTE: cooling system had only water in it!!!), remove alternator and replace motor mounts, water pump had a crack in it that has previously been repaired - removed water pump for replacement, thermostat studs seized and broke during removal of thermostat housing, remove manifold studs, remove and replace trans mounts (NOTE: 3/4 nutcerts spun in the frame - had to remove trans tunnel to repair-extra labor required), remove master cylinder which was leaking.	
11.58	Motor mounts	
21.95	Transmission mounts	
187.50	3-9-23 Austin remove broken nutcerts from cross member so transmission mounts could be replaced without having to remove transmission tunnel next time.	

406.25	3-10-23 Austin remove and replace water pump, drain oil and oil filter housing, install spin on oil filter in place, remove old heater valve from head, adjust valves to .012", install valve cover and heater valve, fill engine with oil, gap and install spark plugs	
29.99	Water pump and gasket	
0.89	Drain plug gasket	
2.95	Valve cover gasket	
2.58	Valve cover bushings & 1 spacer	
126.95	Spin on oil filter kit	
99.95	Heater control kit - heater valve, gaskets and hoses, parts	
49.95	Engine oil	
13.95	Spark plugs	
968.75	3-13-23 Remove front shocks (NOTE left front was seized and needed manipulation to be removed, right front had a plate that had fallen out and had helicoiled bolt holes to a different size than stock - needed new bolts and fabrication to get it mounted back in place) and replace with rebuilt shocks - send in your old cores. Mount and balanced new tires on four new wheels, dismount spare tire and installed a tube (spare is only a temporary spare, as this is an older tire) Install manifold studs and heater valve studs. Run new heater valve hose to the engine bay from the heater core, heater valve control cable, clean up the copper heater pipe, install new grommets and verify operation.	
775	Premium front shocks, parts + shipping cores back	
17.50	Extra bolts for odd sized RF	
22.95	Front end bushings, parts	
795	155 Firestone tires (165s not available)	
675	Set of 4 wheels powder coated in OE white	
66.95	New lug nuts	
16	Tire disposal fee	
12	Wheel weights, lube, valve stems	
25.99	14" tire tube for spare	
54.95	Heater cable	
3.98	Heater valve studs	
17.99	Manifold mounting kit	
3	Grommets	
781.25	3-14-23 Austin install master cylinder, connect and secure brakes lines, re-install transmission tunnel cover, remove and replace rear brakes, found right rear hub leaking and loose bearing, remove rear hubs and replace rear wheel bearings and seals, re-install rear hubs and rear brake hose, remove front hubs and found wheel bearings incorrectly installed, loose and with no shims.	
199.99	Brake master cylinder, parts	
10.95	Master cylinder push rod	
21.99	Rear shoes	
29.95	Rear brake spring kit	
159.9	Rear brake wheel cylinders, parts	
30	Brake hoses	
37.98	Rear wheel bearing kits	
8.9	Copper washers	
875	3-15-23 Austin inspect front hubs, hubs are no good, bearing races slide in and out with ease, need to order a good set of used hubs. Install intake and exhaust manifold onto the engine, mount the exhaust to the manifold, adjust fuel hose and filter going to carb, replace front brakes and hoses, bleed hydraulic system, install new choke cable, install new HS2 carbs, new throttle cable, start installing cooling accessories and thermostat.	
75.98	Front brake drums 8"	

39.99	Front brake shoes 8"	
23.75	Front brake shoe springs	
139.96	Front wheel cylinders	
1529.95	New HS2 carburetors	
45.95	Choke cable	
2.99	Choke cable stop	
27.95	Throttle cable	
6.27	Thermostat housing studs	
39.95	Thermostat housing	
6.95	Thermostat and gasket	
5.99	Fan belt	
93.75	3-16-23 Ken solder bracket onto copper heater pipe	
281.25	3-16-23 Austin adjust fuel hose routing for new carb positioning, install radiator and hoses, install new radiator cap, re-installed customer fan, re-installed customer heater pipe after repair, fill with coolant. (Note: upgraded plastic 6 blade fan will not fit with this set up so we used the metal one that came with the car)	
5.95	Radiator cap	
45	Radiator hoses, parts	
22.95	Coolant	
16.95	Hyper-cool cooling system treatment (prevent electrolysis/corrosion)	
26.95	Overflow hose 3 ft and hose clamps for radiator hoses	
281.25	3-21-23 Austin install good used replacement front hubs and install tapered roller bearings, shim as necessary to adjust properly.	
141.95	Front wheel bearing kits	
182	Good used front replacement hubs	
250	3-23-23 Austin remove and replace broken switch in the dashboard, install vacuum caps on the carburetor, re-glue carpet down, install master cylinder cover, install shifter and tidy up wiring.	
14.99	Wiper switch, parts	
187.5	3-24-23 Austin re-install fresh air snorkel, bleed and readjust brakes, install wheels and torque	
8.95	Brake fluid	
156.25	3-28-23 Terry remove carburetor needles and replace with richer needles to improve performance, replace carb springs and tune.	
31.95	#3 Needles	
5.97	Carb springs	
20	Gas fill to swing fuel gauge, checked out fine, now reading just below full	
625	3-29-23 Ken Multiple rattles on test drive required multiple fabrication solutions - made a plinth gasket, moved door striker, install rubber behind license plate screws and install buffer behind plate, re-installed convertible top on car correctly and adjusted the top bows, removed bolts from passenger front fender and drilled out broken bolt, install larger washers and relocate front fender so it stops chafing on the door, touched up paint.	
156.25	3-30-23 Austin diagnose non-operational emergency brake cable, remove center carpet to adjust emergency brake, checked actuation.	

125	3-31-23 Austin re-install the horn push, tighten the steering wheel and install air filters, set toe in, center steering wheel.	
239.95	K&N Air Filters, lifetime	
468.75	4-4-23 Austin disassemble steering wheel hub to fix squeaking, replace steering column felt bushing, lubricate and rebuild hub. Replace rear brake bleeders which were leaking, secure speedometer (which was jumping out of dash) and tighten fan belt. Repair non-operating horn push and rebuild.	
9.95	felt bushing kit	
20	horn push for parts to rebuild morris steering wheel horn push	
199.95	4-6-23 Austin install trickle charger	
150.93	Shop Supplies (hardware, electrical connectors, solvents, rags, etc.)	
600.00	Shipping Clementine home	
9444.34	Total due for work listed above	
	This is now a great car!!!	
	Thanks so much for your patronage!!!	